

# Process Capacity Worksheet

<b>Part #</b>	Date:     /     /	Page _____ of _____
<b>Description</b>		<b>Team Member</b>

Step #	Process Description	Machine Description	Walk Time	Base Time			Tool Change Time			Total Capacity
				Person Time	Machine Time	Time to Finish	Pieces/Change	Time to Change	Time/Piece	
1										
2										
3										
4										
5										
6										
7										
8										
9										
0										

<b>Subtotal</b>		
<b>Total</b>		

