


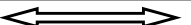


Standardized Work Combination

Part #		Takt Time		Date / /		Page ____ of ____	
Description							
Step #	Process Description	Person Time	Machine Time	Walk Time	Operation Time		Team Members
					Person 	Machine 	
					Walking 	Delay 	
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							

