

Poka-yoke Methodology

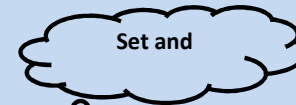
Defect

Description, Picture, Diagram

- Broken or Damaged
- Missing Operation
- Extra Part
- Foreign Material
- Wrong Part
- Missing Part
- Assembled Backwards
- Assembly Not Aligned
- Wrong Dimension
- Wrong Specification
- Wrong Feature
- Other _____

Countermeasure

Description, Picture, Diagram



- Operator Approval
- Documentation
- Training Plan
- Customer Approval
- Inspection Plan
- Improvement Plan

Where was it made...
Where was it found...
When was it made...
When was it found...

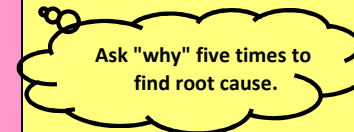
Supposed to happen?



Actually happening?



Ask Why?⁵



How?

